

*Custom Rifles from*  
**The Workshop**

**CREATING THE FINEST IN CUSTOM RIFLES**

***JUDSON STEWART BAILEY, CUSTOM GUNMAKER***

Federally licensed class 07 manufacturer specializing in super accurate hunting rifles  
with stocks that are designed to fit the individual.

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At the Workshop building custom guns is my labor of love. My goal is to build you a rifle that you are as proud to own as I am as proud and pleased to create it for you. Making your dream gun a reality is my most rewarding challenge. I don't count the hours, I concentrate on the possibilities. As someone once said to me years ago "a custom gun should be a perfect marriage between wood and metal, all lines should flow gracefully without abruptly stopping the eye." It is by far more than the sum of its components. Precision, grace and beauty are the result of a job well done.

A basic custom rifle from The Workshop starts with a thoroughly inspected action which has been extensively reworked including but not limited to removal of excess metal, action squareing, lapping the locking lugs, polishing for smoothness, drilling and tapping for scope mounts, new bolt handle, fast lock time spring installed, jeweled bolt and extractor, checkered bolt release, low clearance safety and installation of a Timney trigger, and magazine alterations including a narrowed triggerguard. This action is then fitted with a match grade barrel and chambered to minimum tolerances to insure the ultimate in accuracy. (If this rifle is for a Wildcat cartridge, brass and loading dies can also be furnished along with a recommended accuracy load.) The stock starts as a blank of extra fancy Walnut (Claro, Bastogne, or English, customer's choice) which has been air dried for a minimum of five years. It is then hand crafted into a stock which fits the unique measurements of each customer. Each stock includes a cheekpiece with shadow lines, Ebony forend tip, steel grip cap, inletted sling swivels, Pachmayer decelerator recoil pad, full glass bedding and either a basic point or Fleur de lis checkering pattern in 24 lines to the inch.

This is just a starting point, there are numerous options available.

*Judson S Bailey*